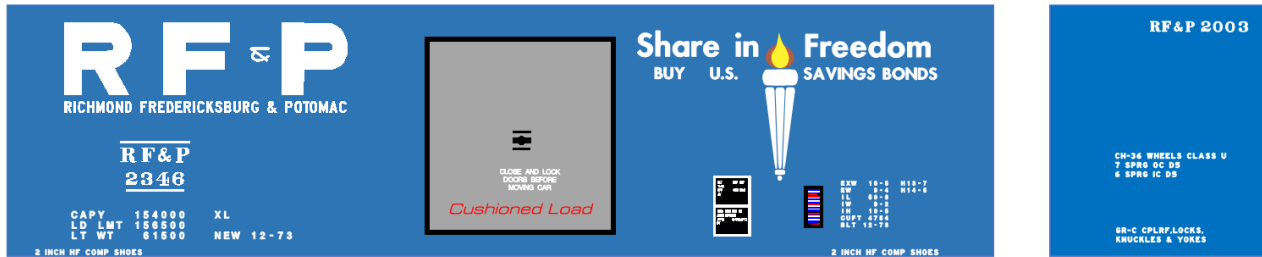


WSM-165 RF&P Box Car 50' Bond Car Lettering Guide

www.greatdecals.com

50' 70T Outside Braced Boxcar 1970's+ Repaints



Variants can be found at:

<http://www.rrpicturearchives.net>

Instructions December 5, 2022

Great Decals, William Mosteller, 3306 Parkside Terrace, Fairfax, VA 22031

www.greatdecals.com

1. Only apply decals to a model that has first been sprayed with gloss clear coat. This will give the decal a smooth finish to set onto. Once decals are applied you can spray the model with dull or gloss clear coat to give the desired finished look.
2. Cut decals apart staying as close to the graphic as possible to reduce the clear film from showing when applied to the model.
3. Soak decals in room temperature distilled water until film starts to lift off of backing paper but do not let backing paper come off completely. Soak approximately 2 minutes.
4. Once backing paper starts to separate from decal film, remove from water with backing paper still on.
5. Use your finger to gently slide decal film around on top of backing paper. If decal film doesn't release give it a minute or two and try again. This will allow you to transfer the decal to your model without risk of tearing or curling.
6. Once decal film has released from backing paper, transfer it to your model and slide onto surface of model with a Q-Tip® or your finger. If you use a toothpick or tool that has a sharp edge be careful not to slide where there is ink otherwise you risk scratching the ink off.
7. Once decal is on your model you can slide it into place. If decal does not slide easily apply a drop of water to the edge of the decal film. This will put water under the decal film and allow it to slide.
8. Once decal is in place use a Q-tip to squeegee the water out from under the decal using a rolling motion. Start from the middle of the decal and work your way out.
9. Once all water is out from under the decal apply a decal setting solution like Walther's Solvaset® and let dry.
10. Once setting solution is dry and you are happy with the results, apply a coat of gloss or dull coat to protect the decal.